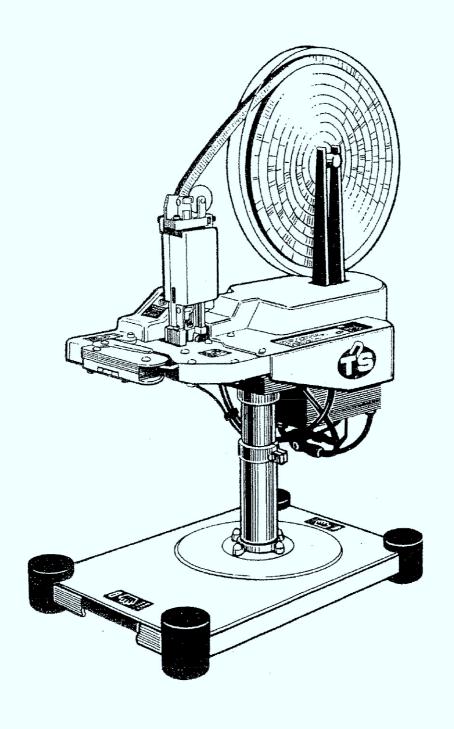


### HR-AVII/TS AIR PACKNER

### **Operation and Maintenance Manual**



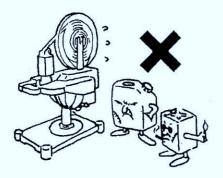
## HR-AVII/TS AIR PACKNER: CAUTIONS



#### USE AIR COMPRESSOR ONLY

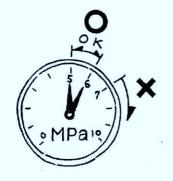
This machine only uses compressed air as the machine power

DO NOT use Gas/High Pressure Gas (eb Oxygen, Acetylene) as that could cause abnormal combustion and explosion



NEVER use this machine and Air Compressor near inflammables (eg thinner, gasoline).

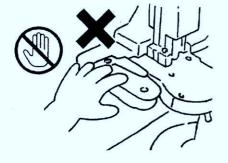
This could cause abnormal combustion and an explosion if placed or stored near these machines.



KEEP air pressure below the maximum allowable value.

This machine operates at an air pressure of 5Kpa - 6Kpa (70psi - 88psi)

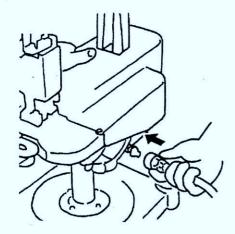
Set air pressure to 5.5Kpa (77psi) before operation. This machine should in NO case be operated at an air pressure greater than 7Kpa (100psi)



NEVER put your fingers into the bag clincher or cover

Moving driver guide, driver and cutter operate at the bag guide and the clincher area. An air cylinder operates in the cover.

Putting your fingers into these areas cause injury



Disconnect the air-chuck from the air-plug of this machine before height or angle adjustment, repair or interruption, or after finishing operation.

January 2013 Page 1

# HR-AVII/TS AIR PACKNER: SPECIFICATIONS

	HR-AV2/TS	
SIZE (mm)	355W x 495L x 670-730H	
WEIGHT	19Kg	
STAPLES & LOADING CAPACITY	TS712 Reel - 2,000 pcs TS715 Reel - 1,600 pcs	
AIR PRESSURE	5 – 6 Kpa (Regulator Gauge) (70-88 ps Standard Regulator Gauge at 5.5Kpa (77 psi)	
HOSE	Inside Diameter 8.5mm	
ACCESSORIES	1 x Wheel unit 1 x Wheel 10m Air Hose unit with coupler <i>OR</i> 5m Air Hose with coupler 1 x Clamp 1 x Air Chuck TS-03 1 x Air Plug JS-03 1 x Ellen Key	

### Range of Sealing (as a guide)

	HR-AV2/TS		
CUT	YES	NO	
AIR PRESSURE (5Kg/cm2) (70psi)	31	33	
AIR PRESSURE (6Kg/cm2) (88psi)	25	30	

### Approx. Cicles/Min. with 1HP Compressor

		TS712 Reel	TS715 Reel
RANGE OF SEALING	SECTIONAL (mm2)	10 – 24mm2	14 – 28mm
	Plastic Bag Thickness 0.04	130 – 300mm	175 – 350mm
	Plastic Bag Thickness 0.05	100 – 240mm	140 – 280mm
	Plastic Bag Thickness 0.06	80 – 200mm	117 – 233mm

January 2013 Page 8

#### **HR-AVII/TS Air Packner**

